The insider's information here is in the chemistry:

Chinese Nepheline Syenite In Bulk	Oregon Nepheline Syenite In Bulk		
SiO2 = from 60% to 64%	SiO2 = from 58% to 59.62%		
Al2O3 = from 17.4% to 19. 3%	Al2O3 = from 18.25% to 19.35%		
CaO = from 0. 9% to 1. 3%	CaO = from 0. 85% to 1. 3%		
MgO = from 0. 2% to 0. 4%	MgO = from 0. 2% to 0. 3%		
LOI =. from 0. 5 to 0. 6	LOI =. from 0. 31 to 4.61		
K2O = from 5. 4% to 7%	K2O = from 4%		
Na2O = from 6.1% to 7%	Na2O = from 12.52%		

\$350 per -325 face powder ton, Freight on Board, China

\$100 per in place ton of rock, Lincoln County, Oregon

Chemical Component	Actual Monthly Results	Typical Range*	
		Lower	Upper
Silicon Dioxide (SiO2)	58.7	57.9	60.5
Aluminum Oxide (Al2O3)	19.1	17.6	20.5
Potassium Oxide (K2O)	5.9	5.4	6.7
Sodium Oxide (Na2O)	7.7	5.7	10.4
Iron Oxide (Fe2O3)	2.9	2.1	4.0
Calcium Oxide (CaO)	1.9	1.1	2.0
Titanium Dioxide (TiO2)	1.0	0.3	1.6
Magnesium Oxide (MgO)	1.2	0.0	1.8

The other commercial size Nepheline Syenite in the US is 3M. As they make good use of their material in a number of innovative products, it is difficult to calculate their raw tonnage cost.